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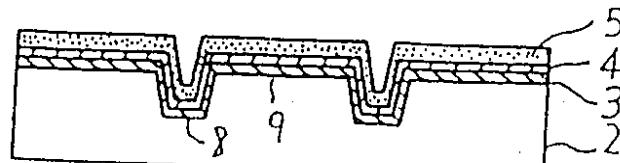


FIG. 3 (a)

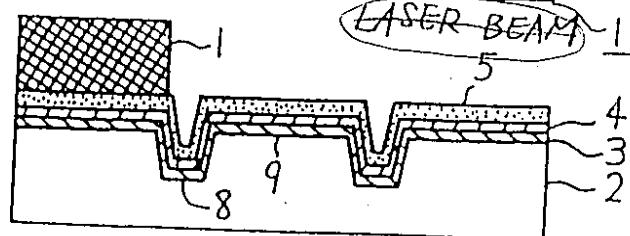


FIG. 3 (b)

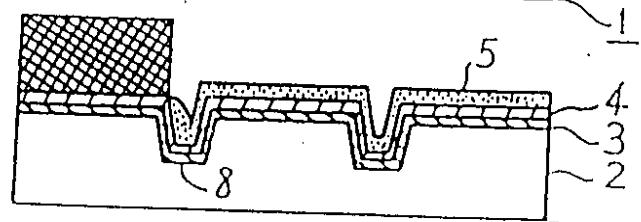


FIG. 3 (c)

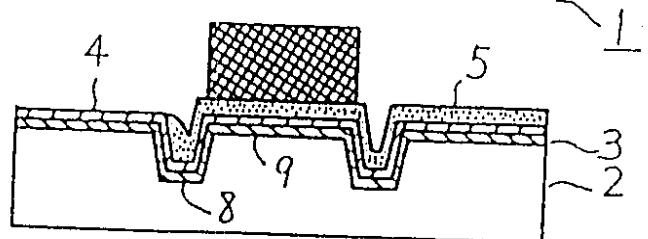


FIG. 3 (d)

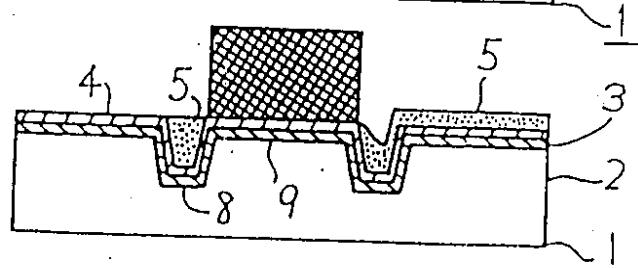


FIG. 3 (e)

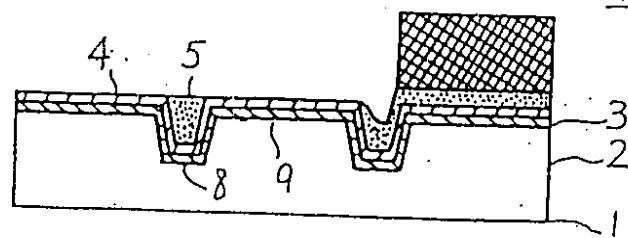


FIG. 3 (f)

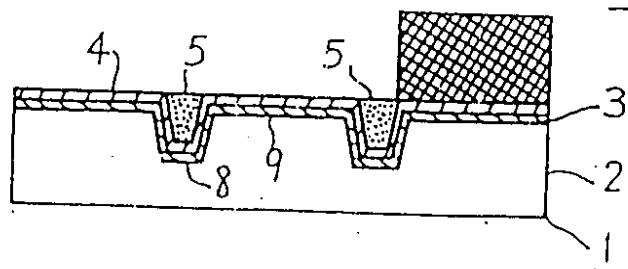
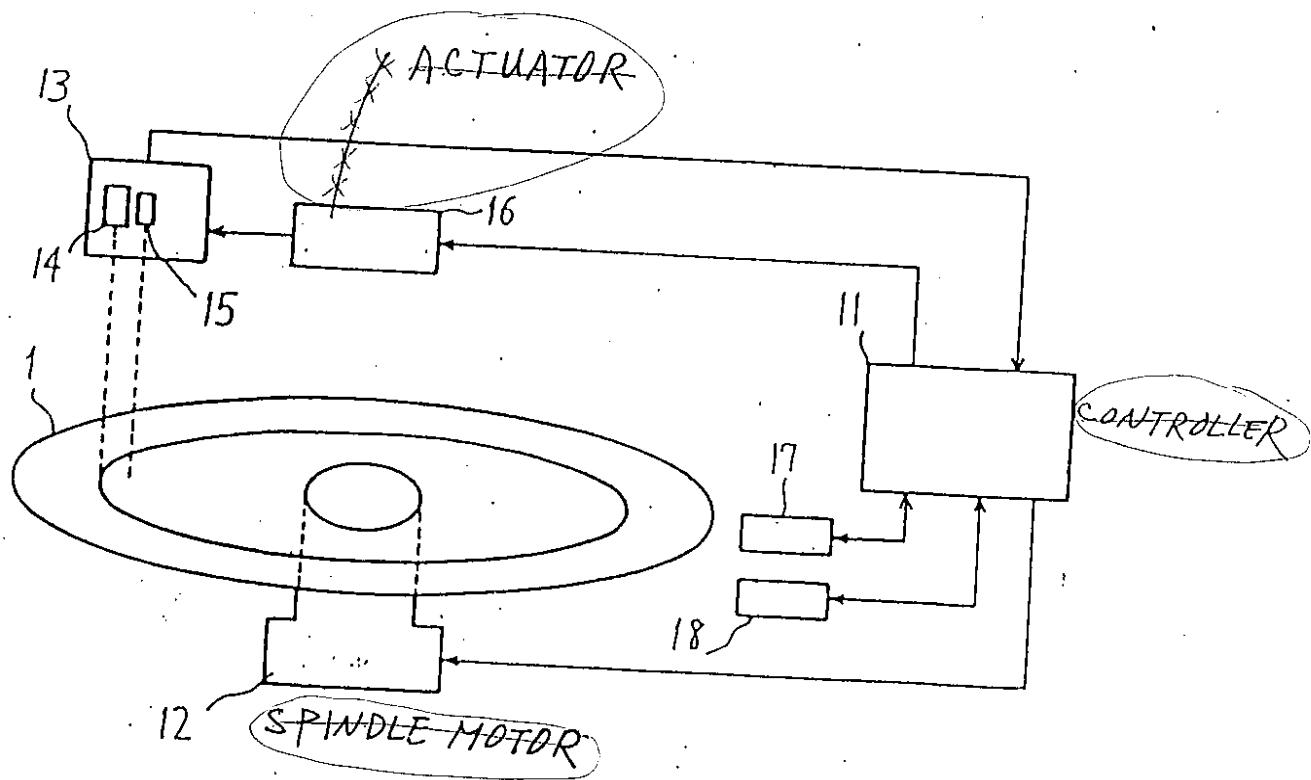


FIG. 3 (g)

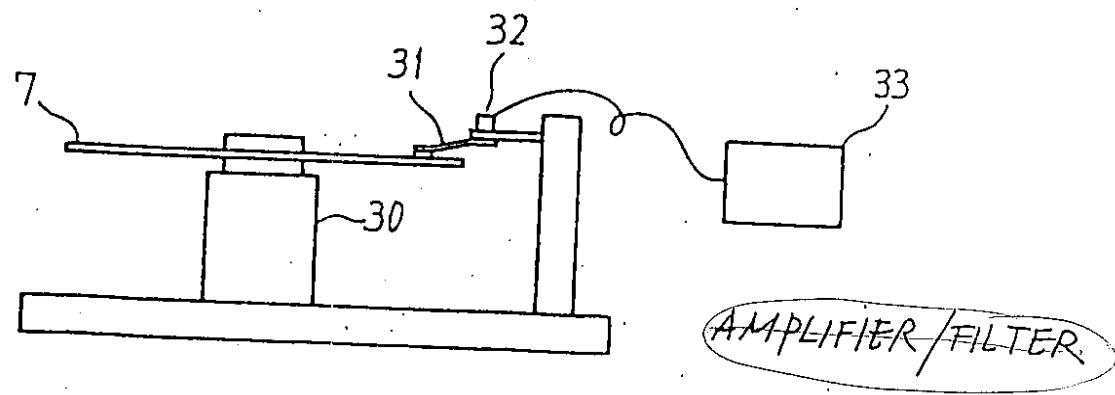
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FIG.5



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FIG.11





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FIG.12

LEVEL DIFFERENCE (nm)	FLOTATION DURATION TIME
2.2	1000 HOURS OR LONGER
4.8	1000 Hours or Longer
9.6	WITHIN 4 HOURS
23.7	WITHIN 2 HOURS



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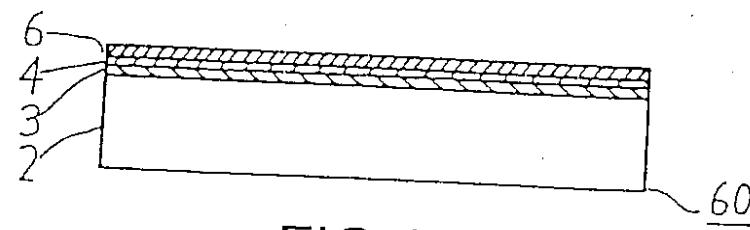


FIG. 1 (a)

PRIOR ART

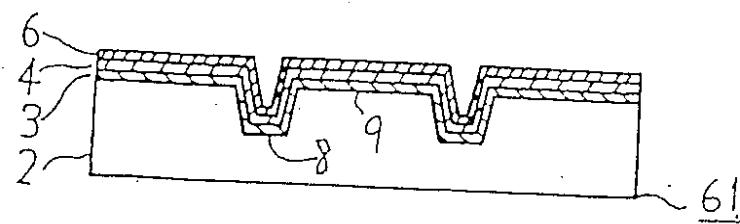
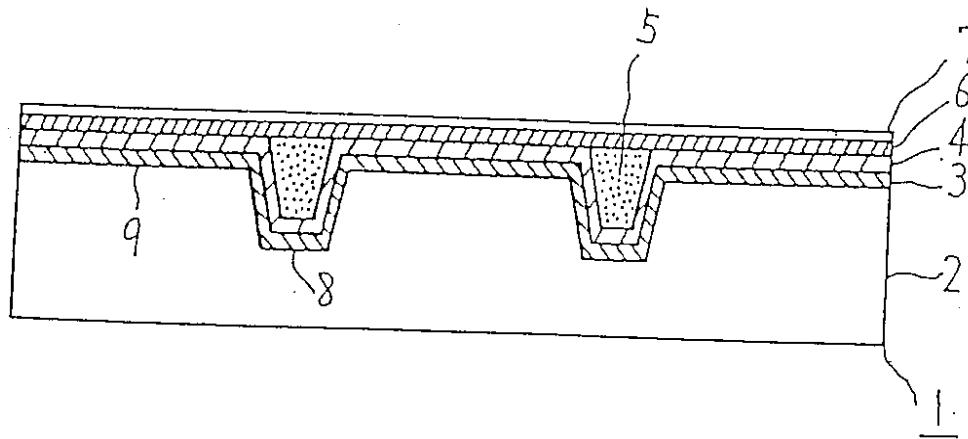


FIG. 1 (b)

PRIOR ART

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FIG.2



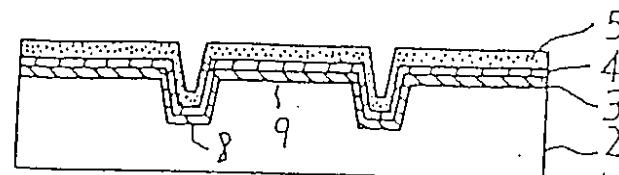


FIG. 3 (a)

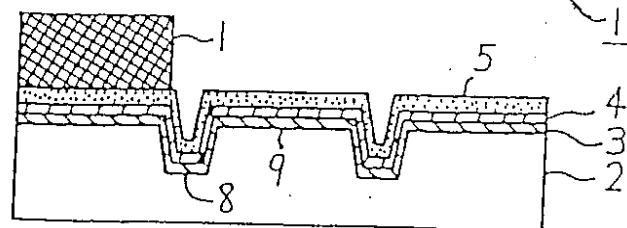


FIG. 3 (b)

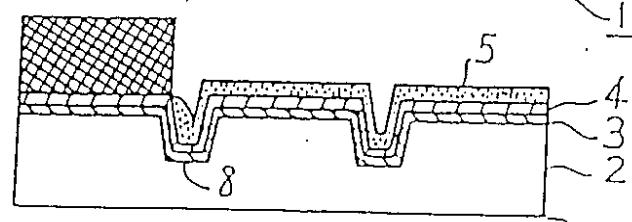


FIG. 3 (c)

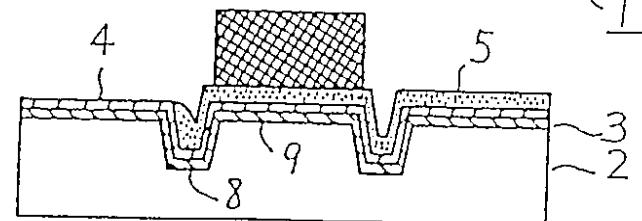


FIG. 3 (d)

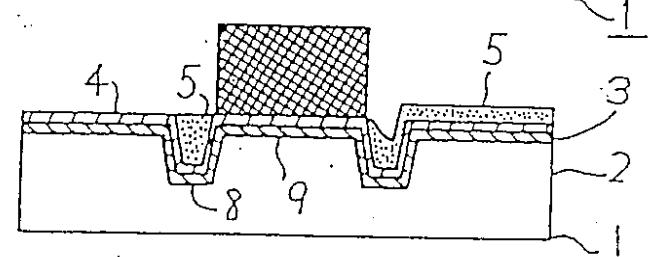


FIG. 3 (e)

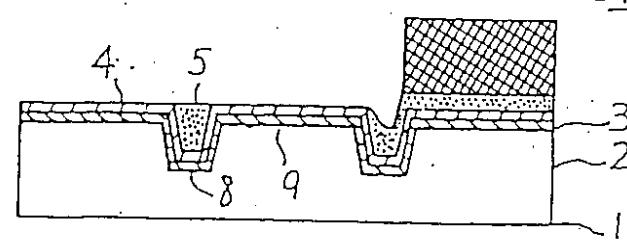


FIG. 3 (f)

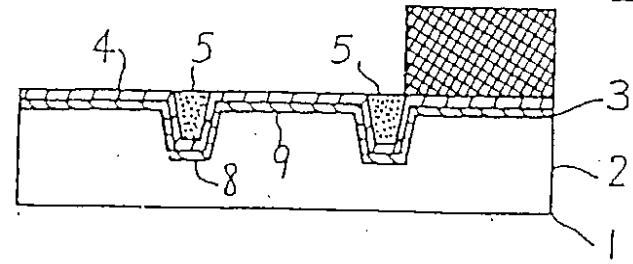
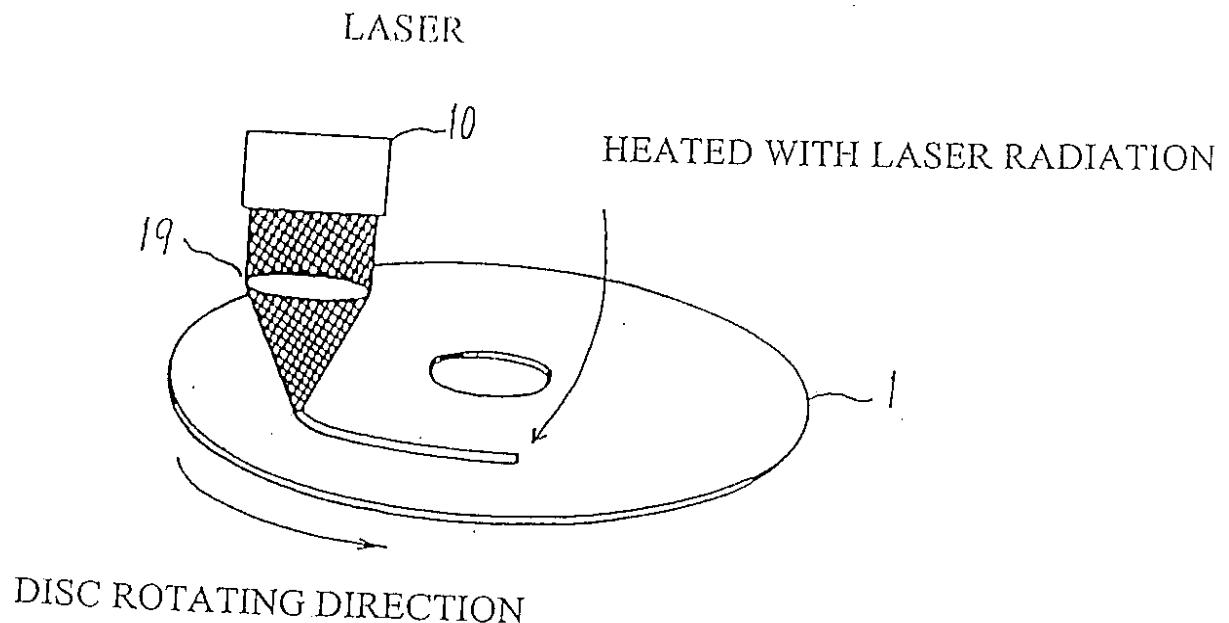


FIG. 3 (g)



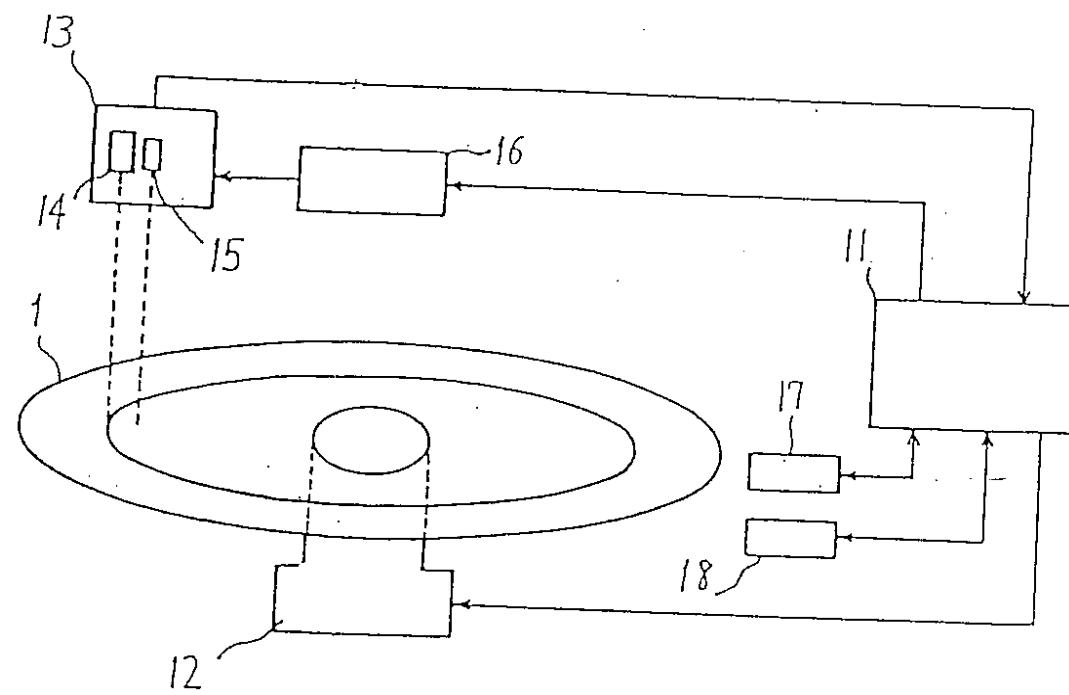
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FIG.4



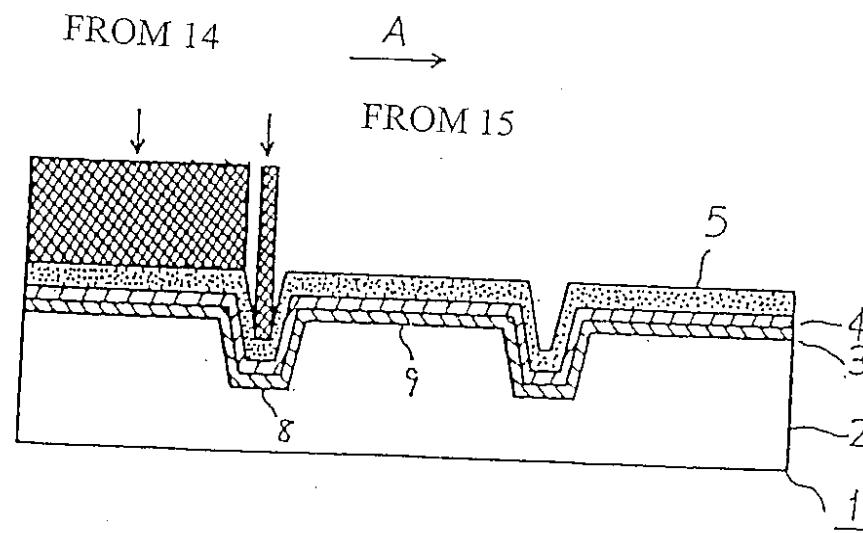
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FIG.5



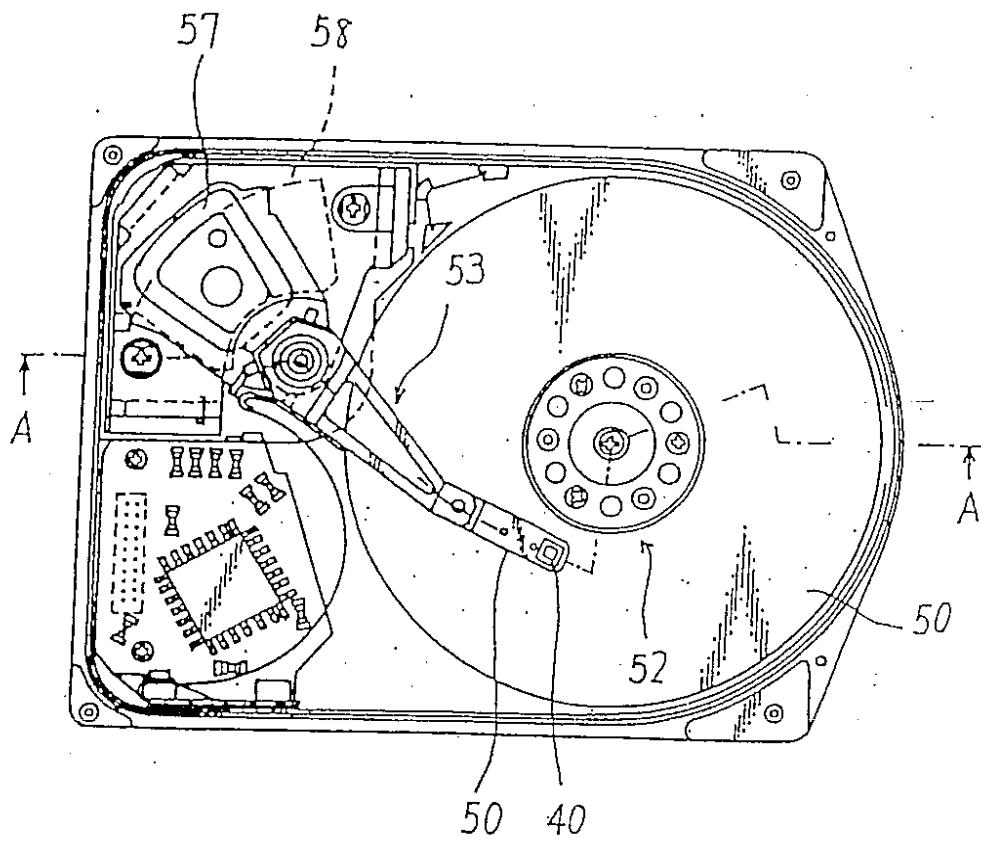
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FIG.6



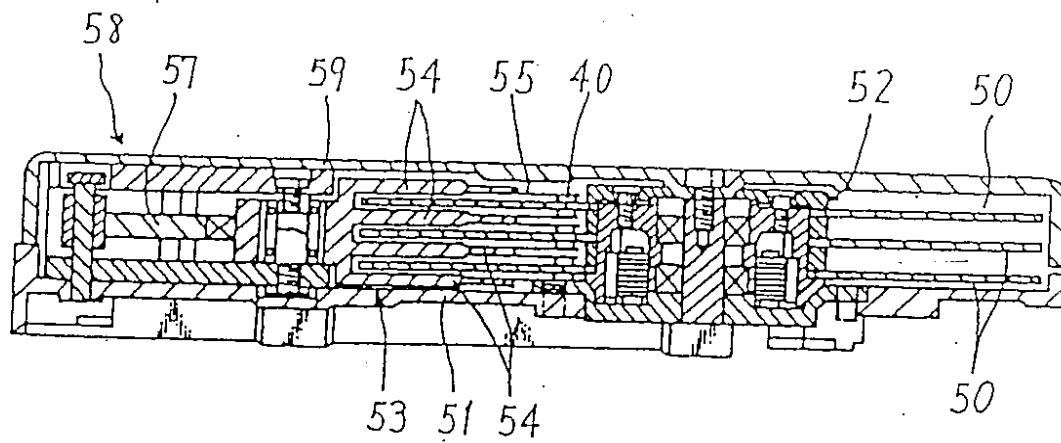
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FIG.7



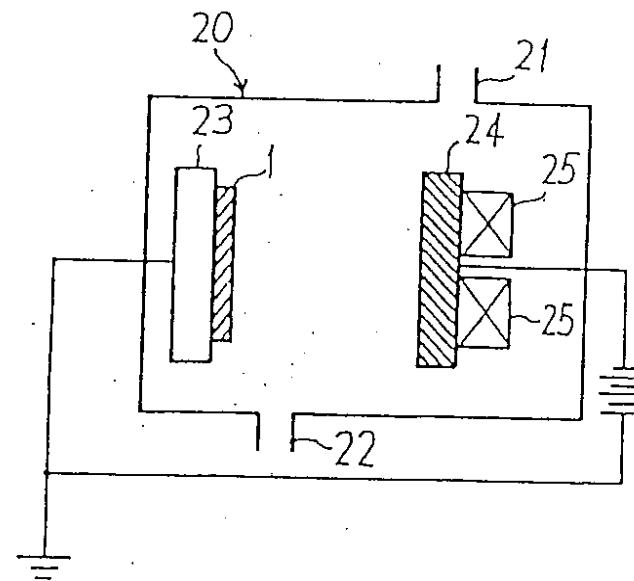
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FIG.8



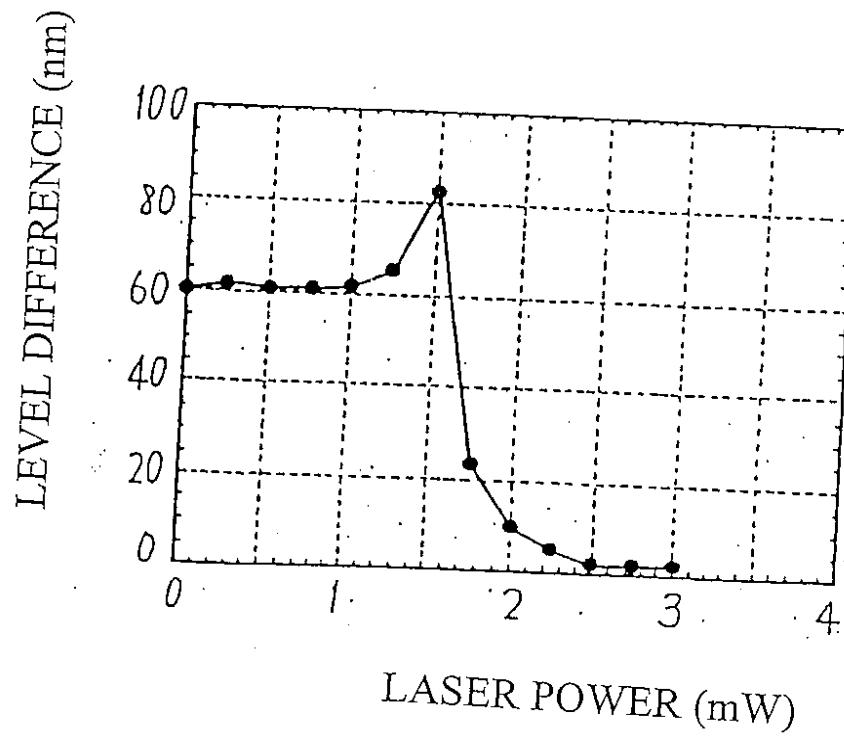
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FIG.9



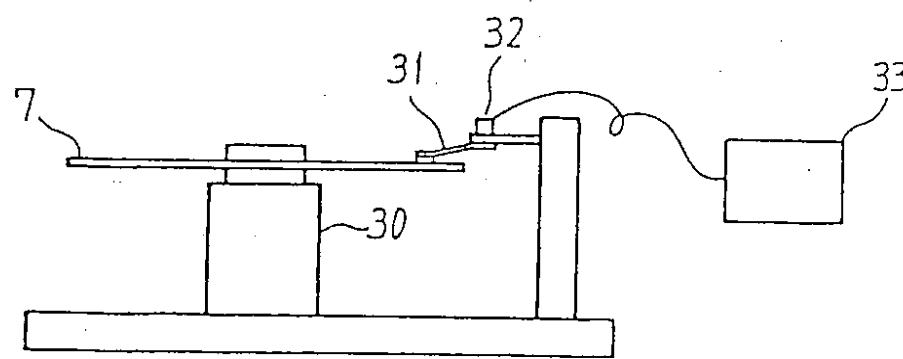
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FIG.10



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FIG.11



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LEVEL DIFFERENCE

(nm)	FLOTATION DURATION TIME
2.2	1000 HOURS OR LONGER
4.8	1000 HOURS OR LONGER
9.6	WITHIN 4 HOURS
23.7	WITHIN 2 HOURS

FIG. 12

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LEVEL DIFFERENCE

(nm)	FLOTATION DURATION TIME
RELATED ART FIG. 1(b)	WITHIN 2 HOURS
RELATED ART FIG. 1(a)	1000 HOURS OR LONGER

FIG. 13
PRIOR ART